Maxxam™ PP301 BLK

Polypropylene

Key Characteristics

Product Description	
Flame retardant	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Features	• Flame Retardant
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	0.992	0.992	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11 g/10 min	11 g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.012 to 0.020 in/in	1.2 to 2.0 %	ASTM D955
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [2]	4350 psi	30.0 MPa	ASTM D638
Flexural Modulus [3]	145000 psi	1000 MPa	ASTM D790
Flexural Strength [3]	5510 psi	38.0 MPa	ASTM D790
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm)	0.60 ft·lb/in	32 J/m	
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.126 in (3.20 mm)	194 °F	90.0 °C	
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating (0.031 in (0.8 mm))	V-0	V-0	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80.0 to 85.0 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	392 to 464 °F	200 to 240 °C
Middle Temperature	392 to 464 °F	200 to 240 °C
Front Temperature	392 to 464 °F	200 to 240 °C
Mold Temperature	104 to 176 °F	40.0 to 80.0 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

[1] Typical values are not to be construed as specifications.

[2] 2.0 in/min (50 mm/min)

[3] 0.051 in/min (1.3 mm/min)

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